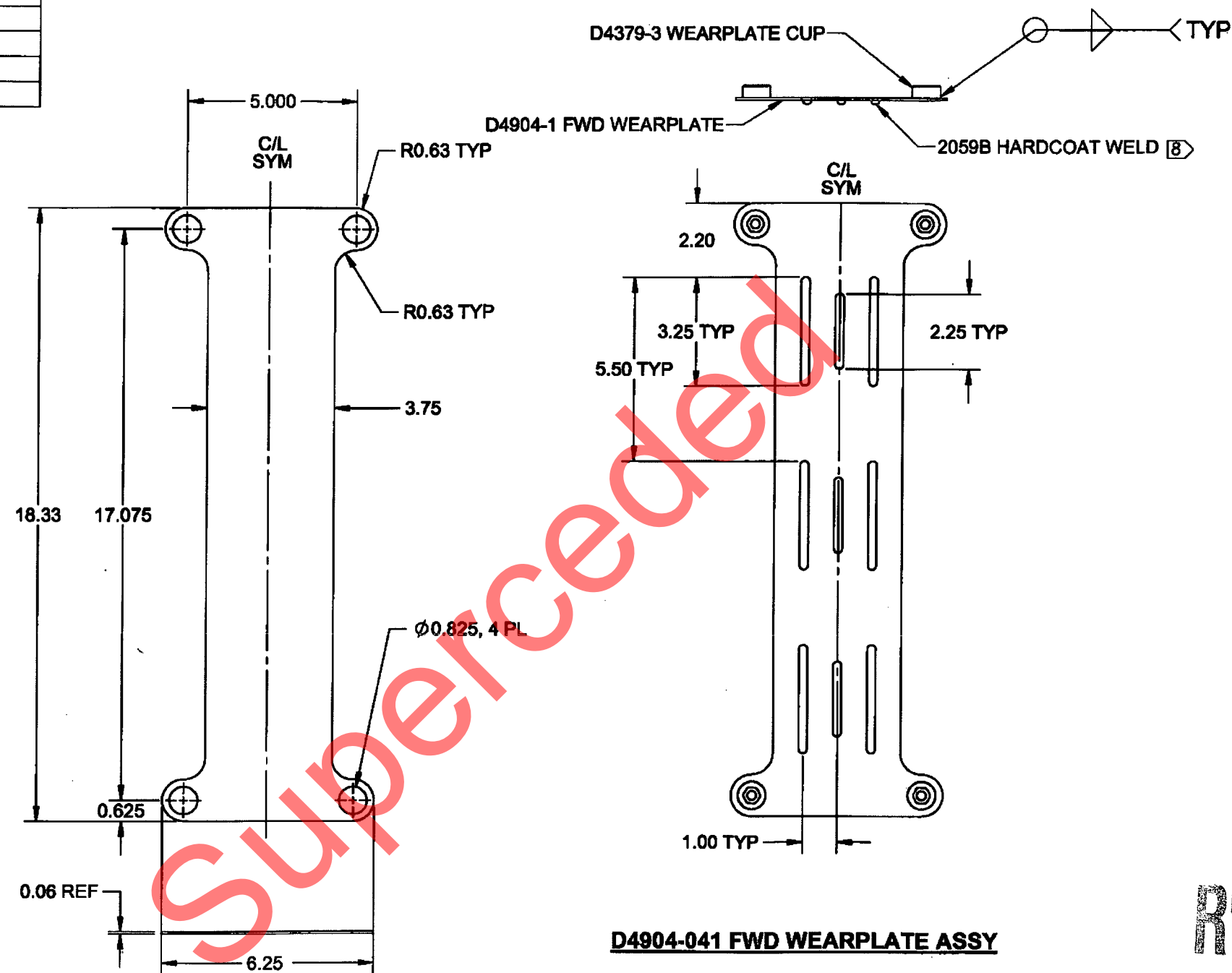


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4904-041	FWD WEARPLATE ASSY
1	1	D4904-1	FWD WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-1 FWD WEARPLATE

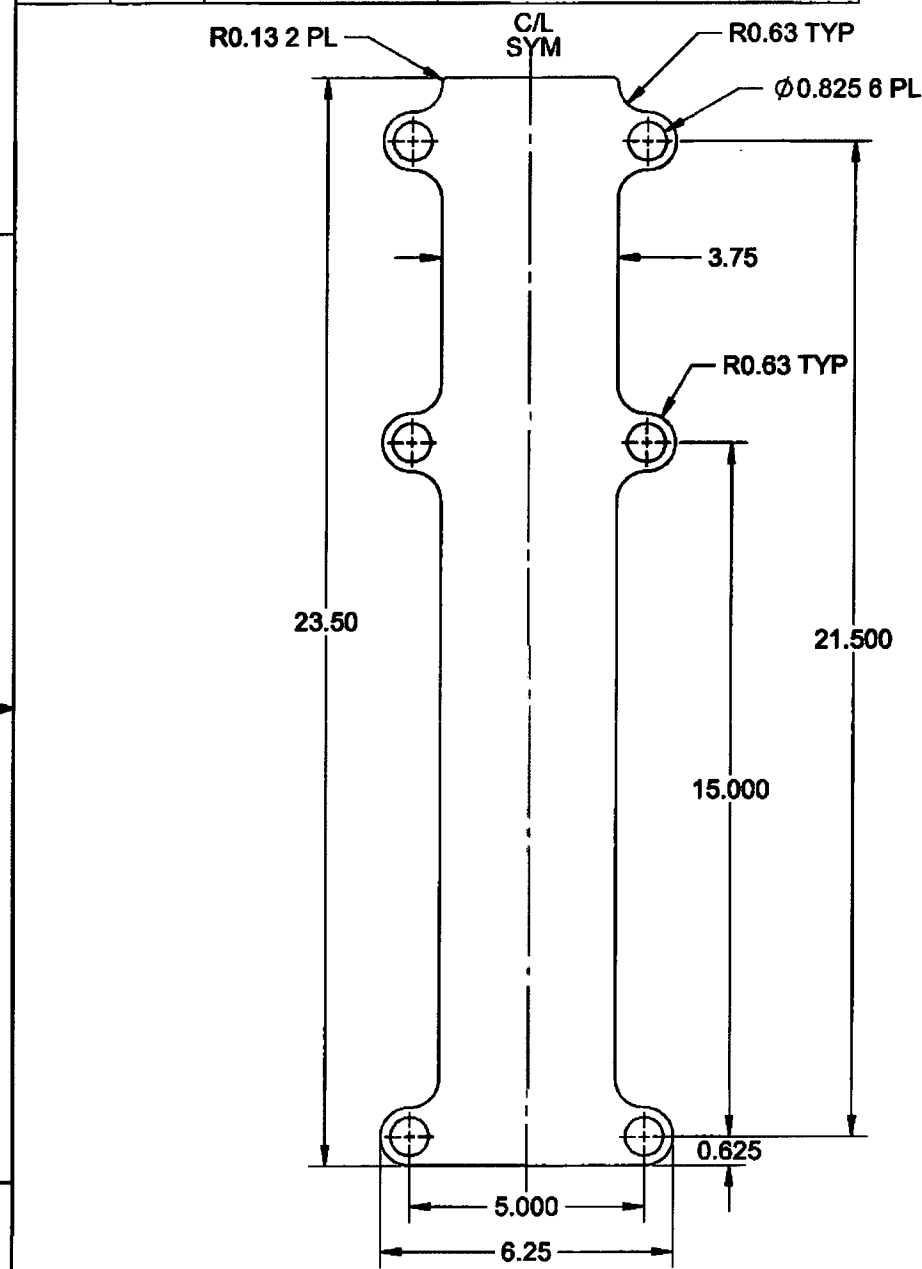
D4904-041 FWD WEARPLATE ASSY

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: D4904-1: NONE, D4904-041: IDENTIFY WITH DART P/N "D4904-041" PER QSI 044 METHOD 6.1
- 7) WEIGHT: D4904-041: 2.00 LBS
- 8) WELDING: PER QSI 004, 0.06 TO 0.13 HIGH

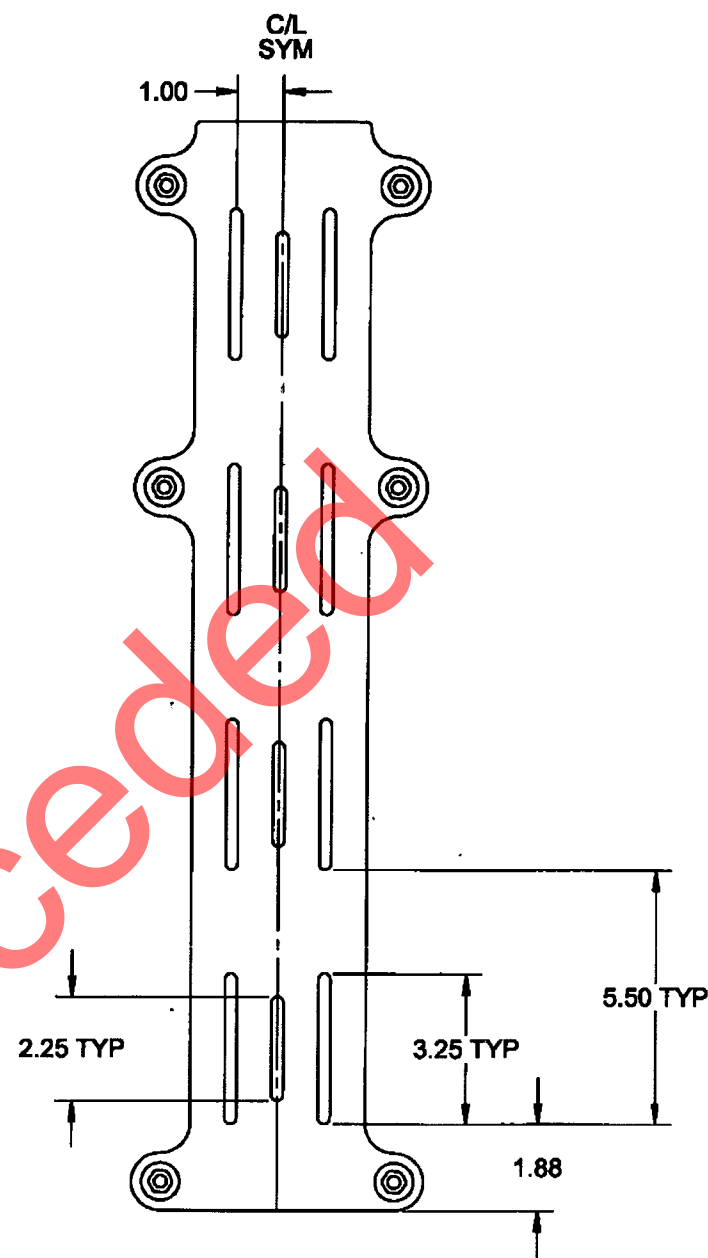
B	REDESIGN D4901/-041, ADD D4904-5/-045	DB	13.09.09
A	NEW ISSUE	DB	13.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.	DB	D4904	SHEET 1 OF 3
APPROVED	DB	TITLE	SCALE
DE APPR.	DB	SKIPAW WEARPLATE ASSY	NTS
DATE	13.09.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D4904-043	AFT WEARPLATE ASSY
1	1	D4904-3	AFT WEARPLATE
2	6	D4379-3	WEARPLATE CUP
3	4	2059B	HARDCOAT WELD

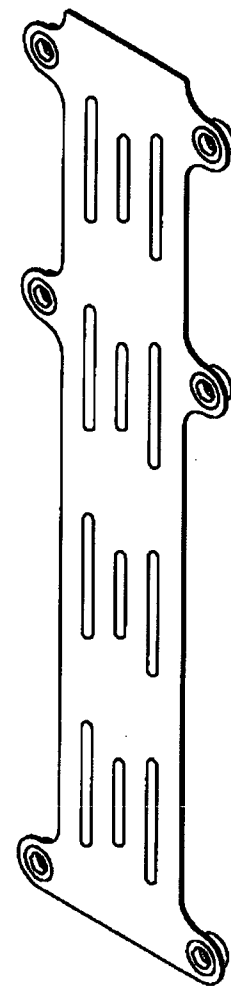


D4904-3 AFT WEARPLATE





- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: D4904-3: NONE, D4904-043: IDENTIFY WITH DART P/N "D4904-043" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: D4904-043: 2.66 LBS
 - 8) WELDING: PER QSI 004, 0.06 TO 0.13 HIGH



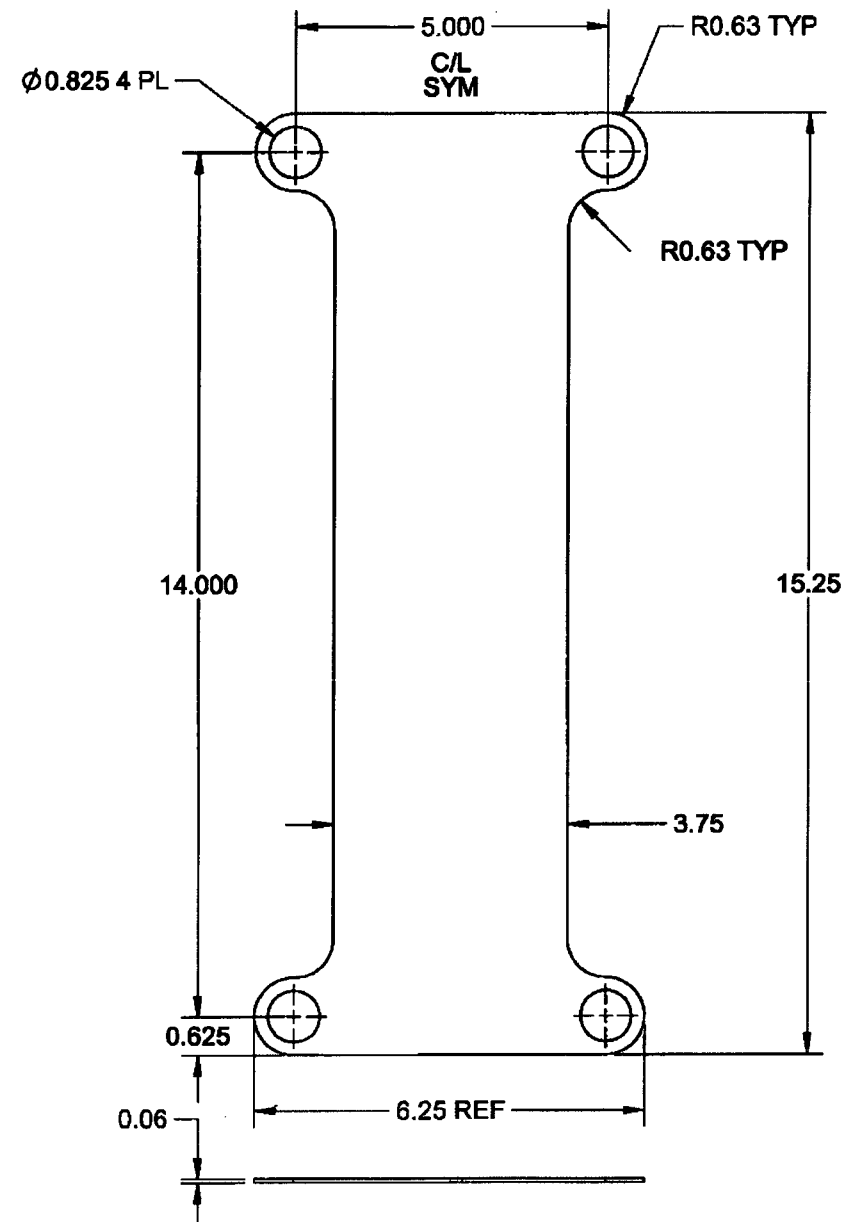
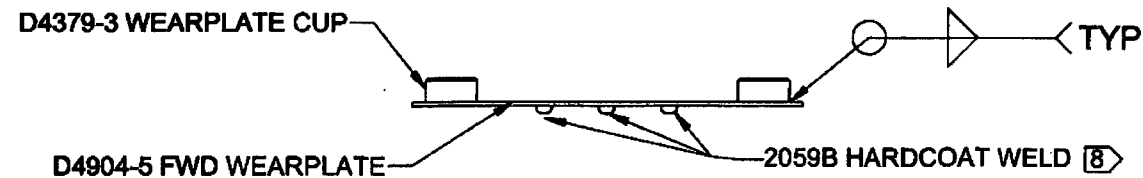
D4904-043 AFT WEARPLATE ASSY



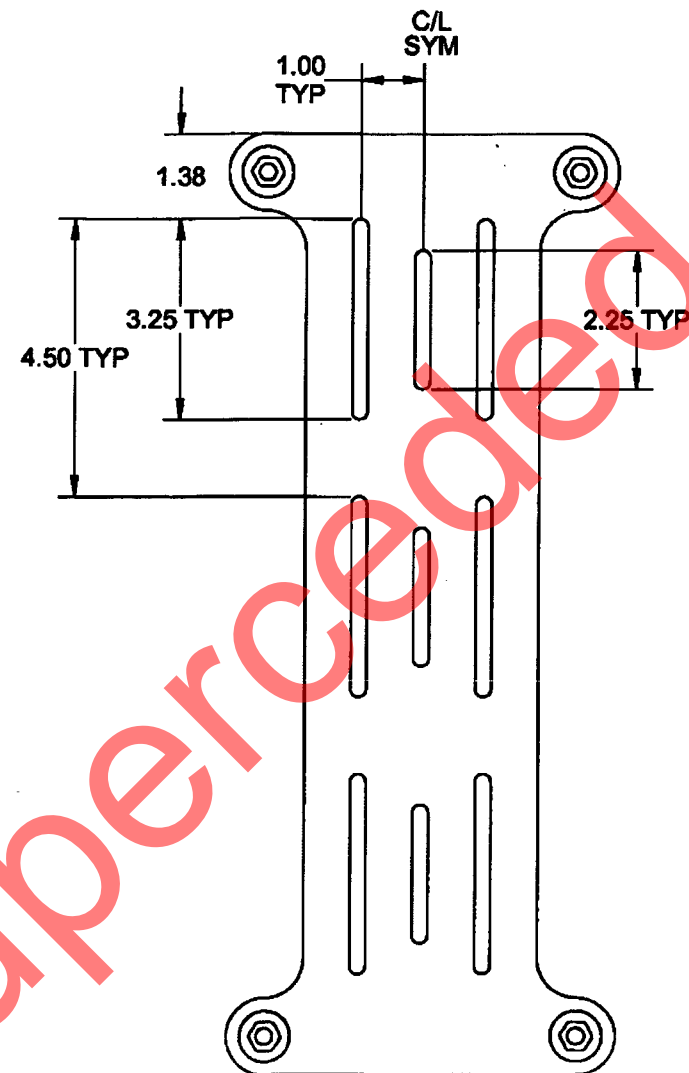
RELEASED
2013-09-23

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4904	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIPAW WEARPLATE ASSY	NTS
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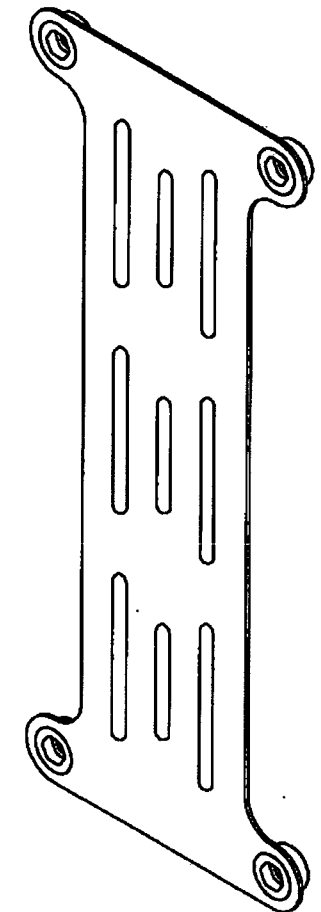
ITEM	QTY -045	P/N	DESCRIPTION
	X	D4904-045	FWD WEARPLATE ASSY
1	1	D4904-5	FWD WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD






D4904-5 FWD WEARPLATE



D4904-045 FWD WEARPLATE ASSY



- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: D4904-5: NONE, D4904-045: IDENTIFY WITH DART P/N "D4904-045" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: D4904-045: 1.79 LBS
 - 8) WELDING: PER QSI 004, 0.6 TO 0.13 HIGH

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ASS	DRAWING NO.	REV. B
MFG. APPR.		D4904	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIPAW WEARPLATE ASSY	NTS
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